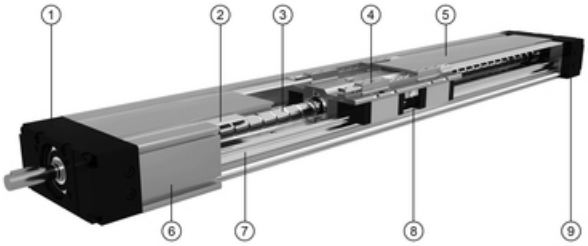
Linear Unit CTV 90

The CTV series describes linear units with a precision ball screw drive and two parallel, integrated, zero backlash rail guides. In the linear units CTV a precision ball screw, with tolerance class IS07 (IS05 on request), with reduced backlash of the ball nut is used.

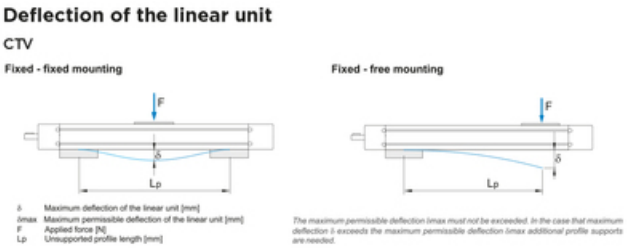


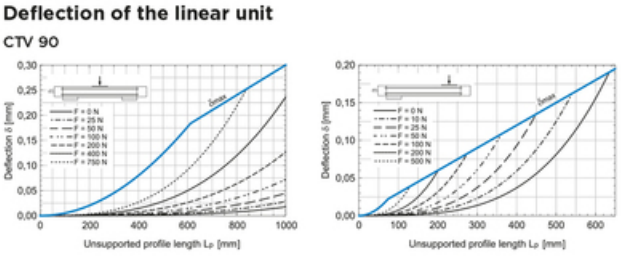
Two parallel circulating antistatic polyurethane sealing strips and an aluminum cover are ensuring to protect all the parts in the profile from dust and other contaminations. Re-lubrication can be done through maintenance holes on the side of the profile.

Modulus of Elasticity: E = 70000 N / mm2
Operating Temperature (°C): 0 ~ +60 For operating temperature out of the presented range, please contact Rollco.
Duty Cycle: 100%
Max. Acceleration (m/s²): 20

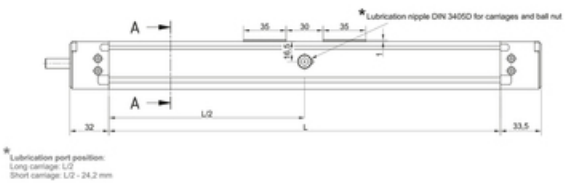


1. Drive block with floating bearing
2. Gap-type seal of antistatic PU strip (recirculating)
3. Ball screw tolerance IS07 (IS05 available on request)
4. Carriage; with built in magnets
5. Aluminium cover
6. Aluminium profile - hard anodized
7. Two integrated linear ball guideways
8. Central lubrication port, both sides
9. End block with fixed bearing



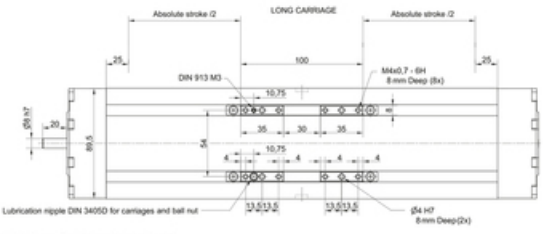


① The linear units do not include any safetey stroke. Absolut stroke = Effective stroke + 2 x safety stroke.



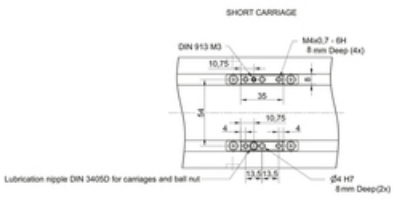
① All dimensions in mm. Drawings scales are not equal.

① The linear units do not include any safetey stroke. Absolut stroke = Effective stroke + 2 x safety stroke.



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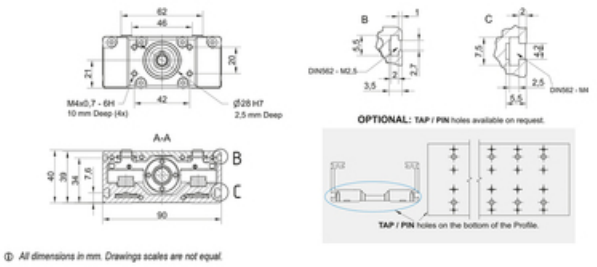
① The linear units do not include any safetey stroke. Absolut stroke = Effective stroke + 2 x safety stroke.



① All dimensions in mm. Drawings scales are not equal.

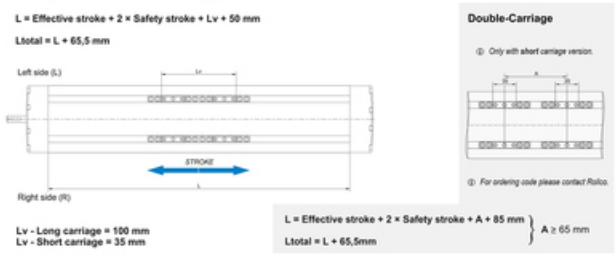
Every care has been taken to ensure the accuracy of the information in this document, but we take no liability for any errors or omissions. We reserve the right to make changes without prior notice.

Linear Unit CTV 90

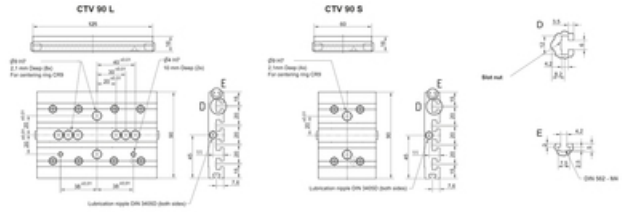


① All dimensions in mm. Drawings scales are not equal.

Defining of the linear unit length



Connection plate

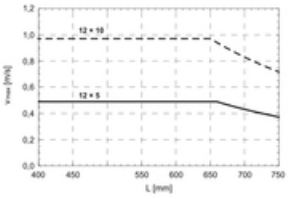


Linear Unit	Plate length [mm]	Weight [kg]	Code
CTV 90 S	60	0,21	46906
CTV 90 L	125	0,44	46907

Mounting elements for mounting the connection plate on the linear unit are included.

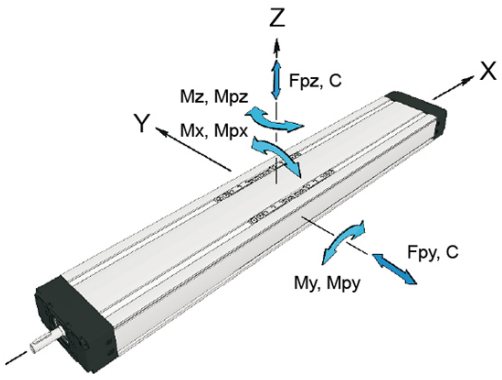
Maximum travel speed as a function of the profile length (vmax - L curves)

CTV 90



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General data



For length/stroke over the stated value, please contact Rollco. Values for max. stroke are not valid for double carriage (equation of defining the linear unit length for particular size of the linear unit needs to be used).

Recommended values of loads
All the data of static and dynamic moments and load capacities stated are theoretical without considering any safety factor. The safety factor depends on the application and its requested safety.
We recommend a minimum safety factor (fs =5.0).

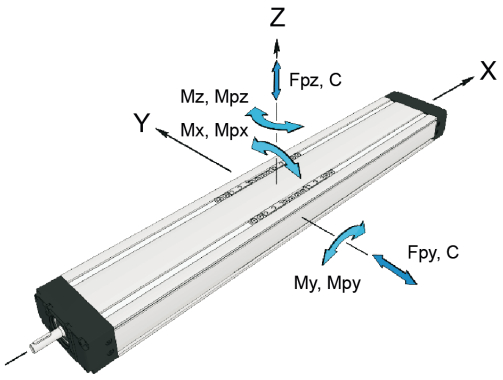
Designation	Carriage Length Lv (mm)	Dynamic Moment Mx (Nm)	Dynamic Moment My (Nm)	Dynamic Moment Mz (Nm)	Dynamic Load Capacity C (N)
CTV 90 S - 12 x 5	35	125	17	34	4620
CTV 90 S - 12 x 10	35	125	17	34	4620
CTV 90 L - 12 x 5	100	250	300	300	9240
CTV 90 L - 12 x 10	100	250	300	300	9240

Designation	Static Load Capacity C0 (N)	Max. Permissible Loads Forces Fpy (N)	Max. Permissible Loads Forces Fpz (N)	Max. Permissible Loads Moments Mpx (Nm)	Max. Permissible Loads Moments Mpy (Nm)	Max. Permissible Loads Moments Mpz (Nm)
CTV 90 S - 12 x 5	6930	2000	4540	125	17	34
CTV 90 S - 12 x 10	6930	2000	4540	125	17	34
CTV 90 L - 12 x 5	13860	3990	9080	250	297	130
CTV 90 L - 12 x 10	13860	3990	9080	250	297	130

Designation	Moved Mass (kg)	Max. Length Lmax (mm)	Max. Stroke (mm)	Min. Stroke (mm)
CTV 90 S - 12 x 5	0.3	750	665	30
CTV 90 S - 12 x 10	0.3	750	665	30
CTV 90 L - 12 x 5	0.5	750	600	30
CTV 90 L - 12 x 10	0.5	750	600	30

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General data double carriage



Mass calculation does not include mass of motor, reduction gear, switches and clamps.

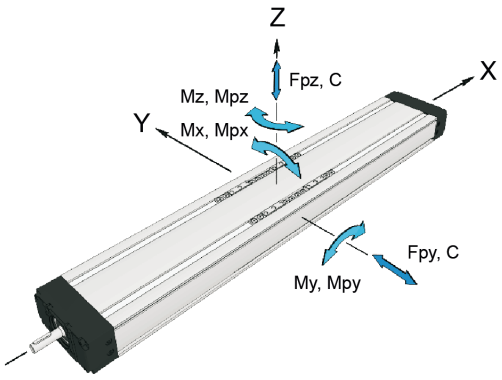
Abs. stroke	Absolute stroke [mm]
A	Distance between carriages [mm]
nc	Number of carriages

Designation	Carriage version	Dynamic Load Capacity C (N)	Static Load Capacity C0 (N)	Dynamic Moment Mx (Nm)	Dynamic Moment My (Nm)
CTV 90 S - 12 x 5	S2 (S)	9240	13860	250	4.6 × A (mm)
CTV 90 S - 12 x 10	S2 (S)	9240	13860	250	4.6 × A (mm)
CTV 90 L - 12 x 5	S2 (L)	9240	13860	250	4.6 × A (mm)
CTV 90 L - 12 x 10	S2 (L)	9240	13860	250	4.6 × A (mm)

Designation	Dynamic Moment Mz (Nm)	Max. Permissible Loads Forces Fpy (N)	Max. Permissible Loads Forces Fpz (N)	Max. Permissible Loads Moments Mpx (Nm)	Max. Permissible Loads Moments Mpy (Nm)	Max. Permissible Loads Moments Mpz (Nm)
CTV 90 S - 12 x 5	4.6 × A (mm)	3990	9090	250	4.5 × A (mm)	2.0 × A (mm)
CTV 90 S - 12 x 10	4.6 × A (mm)	3990	9090	250	4.5 × A (mm)	2.0 × A (mm)
CTV 90 L - 12 x 5	4.6 × A (mm)	3990	9090	250	4.5 × A (mm)	2.0 × A (mm)
CTV 90 L - 12 x 10	4.6 × A (mm)	3990	9090	250	4.5 × A (mm)	2.0 × A (mm)

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Drive data



Max. travel speed depends of the length of the linear unit, see diagram for particular size of the linear unit. For travel speed over the stated value, please contact Rollco.

The stated values are for strokes up to 500 mm. No load torque value increases with stroke elongation.

For the ball nut with the preload of 2%, please contact Rollco.

For minimum stroke below the stated value, please contact Rollco.

Max. acceleration (m/s2): 20

For acceleration over the stated value, please contact Rollco.

Reduced effective diameter at journal with keyway decreases values of max. drive torque. See Max. Drive torque values in table below.

nc = Number of carriages

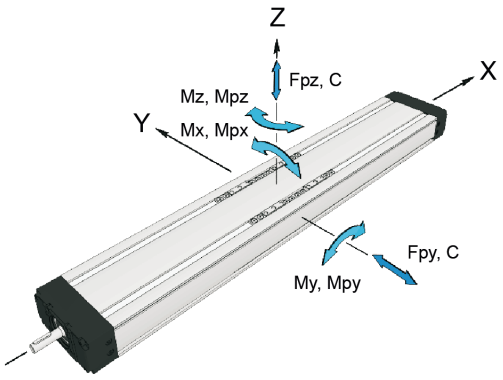
Designation	Max. Travel Speed (m/s)	Max. Rotational Speed (rev/min)	Max. Drive Torque Ma (Nm)	Lead Constant (mm/rev)	No Load Torque Carriage S (Nm)
CTV 90 S - 12 x 5	0.49	5800	4.4 (w.o keyway)	5	0.08 × nc
CTV 90 S - 12 x 10	0.97	5800	4.5 (w.o keyway)	10	0.09 × nc
CTV 90 L - 12 x 5	0.49	5800	4.4 (w.o keyway)	5	0.08 × nc
CTV 90 L - 12 x 10	0.97	5800	4.5 (w.o keyway)	10	0.09 × nc

Designation	No Load Torque Carriage L (Nm)	Ball Screw (d x l)	Max. Repeatability Precision Standard ISO7	Max. Repeatability Precision ISO5	Dynamic Load Capacity BS Ca (N)	Max. Axial Load Fx (N)
CTV 90 S - 12 x 5	0.10 × nc	12 × 5	± 0.02	± 0.01	5000	5000
CTV 90 S - 12 x 10	0.11 × nc	12 × 10	± 0.02	± 0.01	3800	2540
CTV 90 L - 12 x 5	0.10 × nc	12 × 5	± 0.02	± 0.01	5000	5000
CTV 90 L - 12 x 10	0.11 × nc	12 × 10	± 0.02	± 0.01	3800	2540

Designation	Planar Moment of Inertia Iy (cm⁴)	Planar Moment of Inertia Iz (cm⁴)
CTV 90 S - 12 x 5	13.6	102.6
CTV 90 S - 12 x 10	13.6	102.6
CTV 90 L - 12 x 5	13.6	102.6
CTV 90 L - 12 x 10	13.6	102.6

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Mass and Mass moment



Mass calculation does not include mass of motor, reduction gear, switches and clamps.

Abs. stroke	Absolute stroke [mm]
A	Distance between carriages [mm]
nc	Number of carriages

Designation	Ball Screw (d x l)	Mass of Linear Unit (kg)	Mass Moment of Inertia (10^{-5} kg m²)	Planar Moment of Inertia Iy (cm⁴)	Planar Moment of Inertia Iz (cm⁴)
CTV 90 S - 12 x 5	12 × 5	1.6 + 0.006 × (Abs. Stroke + (nc - 1) × A) + 0.30 × (nc - 1)	0.32 + 0.002 × (Abs. Stroke + (nc - 1) × A) + 0.02 × (nc - 1)	13.6	102.6
CTV 90 S - 12 x 10	12 × 10	1.6 + 0.006 × (Abs. Stroke + (nc - 1) × A) + 0.30 × (nc - 1)	0.38 + 0.002 × (Abs. Stroke + (nc - 1) × A) + 0.08 × (nc - 1)	13.6	102.6
CTV 90 L - 12 x 5	12 × 5	2.2 + 0.006 × (Abs. Stroke + (nc - 1) × A) + 0.50 × (nc - 1)	0.43 + 0.002 × (Abs. Stroke + (nc - 1) × A) + 0.03 × (nc - 1)	13.6	102.6
CTV 90 L - 12 x 10	12 × 10	2.2 + 0.006 × (Abs. Stroke + (nc - 1) × A) + 0.50 × (nc - 1)	0.53 + 0.002 × (Abs. Stroke + (nc - 1) × A) + 0.13 × (nc - 1)	13.6	102.6

Designation	Moved Mass (kg)
CTV 90 S - 12 x 5	0.3
CTV 90 S - 12 x 10	0.3
CTV 90 L - 12 x 5	0.5
CTV 90 L - 12 x 10	0.5

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